

# Product Data Sheet

## SABA primer 9002



**Description** SABA Primer 9002 is a transparent adhesion promoter (1 component).

**Areas of application** SABA Primer 9002 has been developed for the durable bonding of SABA adhesives and/or sealants with various porous and non-porous substrates. Such as concrete, metals, plastics, coatings or lacquers.

- Advantages**
- does not contain isocyanates
  - easy to use
  - short drying time
  - complies with EN 14188-4

### Technical data

Properties*	
Base	polyacrylates& silanes
Viscosity at 23 °C (EN 12092)	≈ 15 mPa.s
Density (EN ISO 2811-2)	≈ 930 kg/m <sup>3</sup>
Solids content	≈ 11%
Application temperature (min./max.)	+5 °C / +35 °C
Substrate temperature (min./max.)	+5 °C / +35 °C, +3 °C above the dew point
Drying time (minimum)	≈ 15 minutes
Open time (maximum)	≈ 4 hours
Coverage	≈ 100 g/m <sup>2</sup>
Colours (standard)	transparent
Packaging	250 ml canister (packaging contains 12 units), 500 ml canister (packaging contains 12 units)
Shelf life	12 months in unopened original packaging, if protected against moisture and direct sunlight. Limited shelf life after opening.
Storage temperature (min./max.)	+5 °C / +25 °C

\* Tested according to SABA Analysis Method unless stated otherwise.

**Equipment** SABA Primer applicator, melamine foam, brush or clean, dry, lint-free cloth.

**Application**

**Bonding surface preparation:** Bonding surfaces must be dimensionally stable, dry, homogenous and free of grease, oil, dust or loose parts. Remove contamination such as cement laitance, rust and bitumen.

**Application:** Apply the adhesive promoter in a single, thin, unidirectional, even layer. We recommend making a note on the packaging of the date it was first opened and pouring the amount you need into a small jar. After doing so, immediately reseal the packaging. Do not pour residual material back into the packaging.

**Curing mechanism:** The drying time depends on humidity and temperature. Dries faster with higher humidity/temperatures, slower with lower humidity/temperatures.

**Safety recommendations** It is very important to SABA that our products are used safely and handled responsibly. For more safety information, please refer to the relevant SABA material safety data sheet.

**Important** Check compatibility before use or consult SABA. Once the packaging has been opened, the product has a limited shelf life, therefore the product should be used up as soon as possible. If the product becomes discoloured, cloudy or thickened, it can no longer be used.

**Contact** Our customer service department would be pleased to answer any questions you may have. Please contact your local SABA office.

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Version number 2021/01/19, this supersedes all previous versions